

Work Order ID 100042

April-17-13 7:51:55 AM

100042

Page

Item ID: D3832-13

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mesh (Lid)

Start Date: 4/17/13 Start Qty: 4.00

Required Date: 5/01/13 Req'd Qty: 4.00

Reference:

Cust Item ID:

Customer:

4
4 5x

Approvals: Process Plan: MLS

Date: 13-04-17 Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

D3832

B

100

0.00

100

SHEAR

Shear

Memo

0.00

Shear

1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary

5x CC 13-4-17

110

QC6- Inspect dimensions to drawing

0.00

110

QC

Memo

0.00

Quality Control

5x 13.04.17

120

Identify as per dwg & Stock Location: W/A

0.00

120

Packaging

Memo

0.00

Packaging

004

5x CC 13.4.17

Work Order ID 100042

April-17-13 7:51:55 AM

100042

Page 2

Item ID: D3832-13

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mesh (Lid)

Start Date: 4/17/13 Start Qty: 4.00

4

Cust Item ID:

Required Date: 5/01/13 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

13/4/17

1304-17

Picklist Print

April-17-13 7:51:55 AM

Page 1

Work Order ID: 100042

Parent Item: D3832-13

Parent Item Name: Mesh (Lid)

100042

D3832-13

Start Date: 4/17/13

Required Date: 5/01/13

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VER:EC.

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased		No		100	sf	834.4941	17.7176	74.60042			

M304FX0 75-16F

Expanded Metal Flat SS

**

5x CC 13-4-17

Location

MAT

125113

WA

124070

124466

WA007

122534

123448

124347

Loc Qty

611.3096843

611.309684

121.0000637

0.00006372

121

102.18437

32.61937

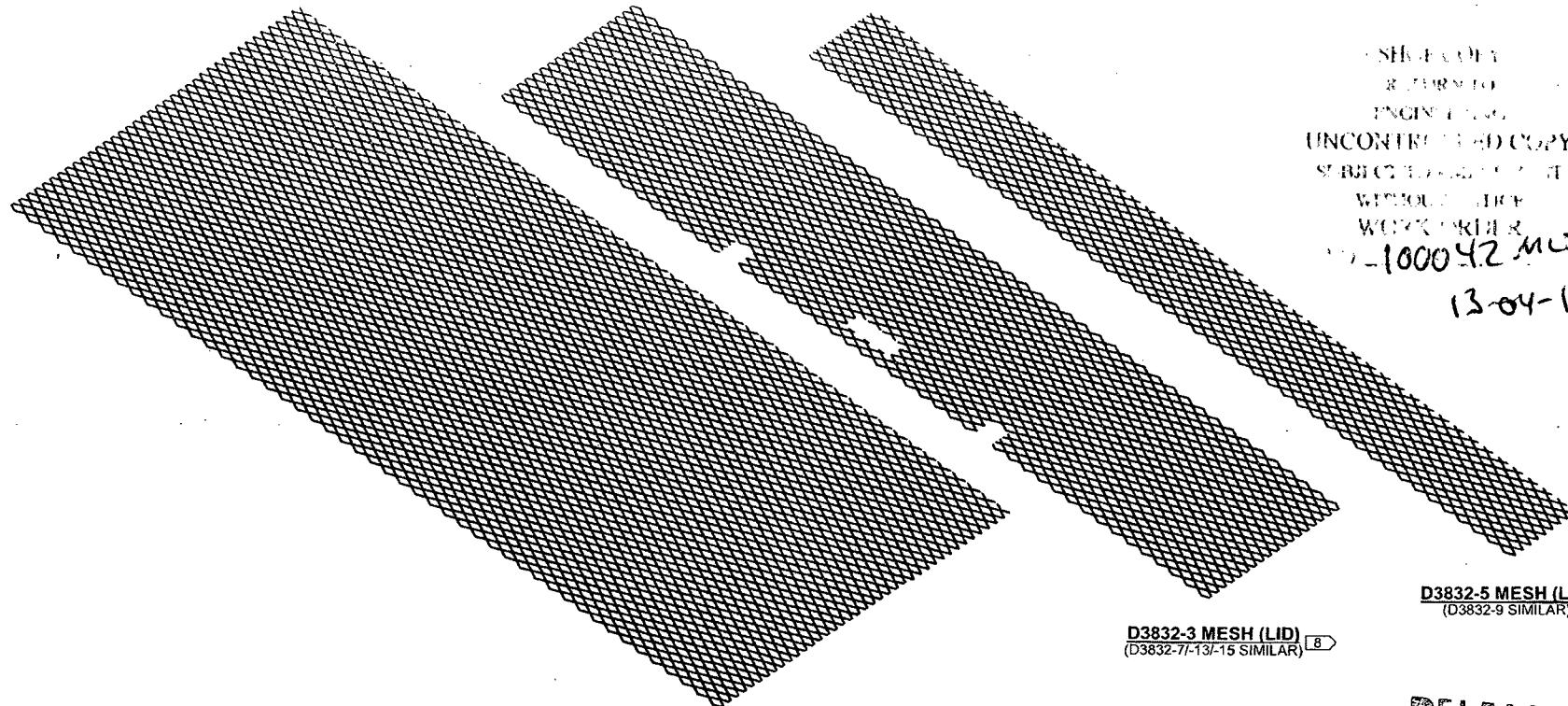
15.96

53.605

Loc Code

95.2505

SHED COPY
RETURNED
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO REVISION
WITHOUT NOTICE
WORK ORDER NO.
100042 MJS
13-04-13



D3832-1 MESH (BASE)
(D3832-11 SIMILAR)

D3832-3 MESH (LID)
(D3832-7/-13/-15 SIMILAR)

D3832-5 MESH (LID)
(D3832-9 SIMILAR)

RELEASED
2012-07-16

NOTES:

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

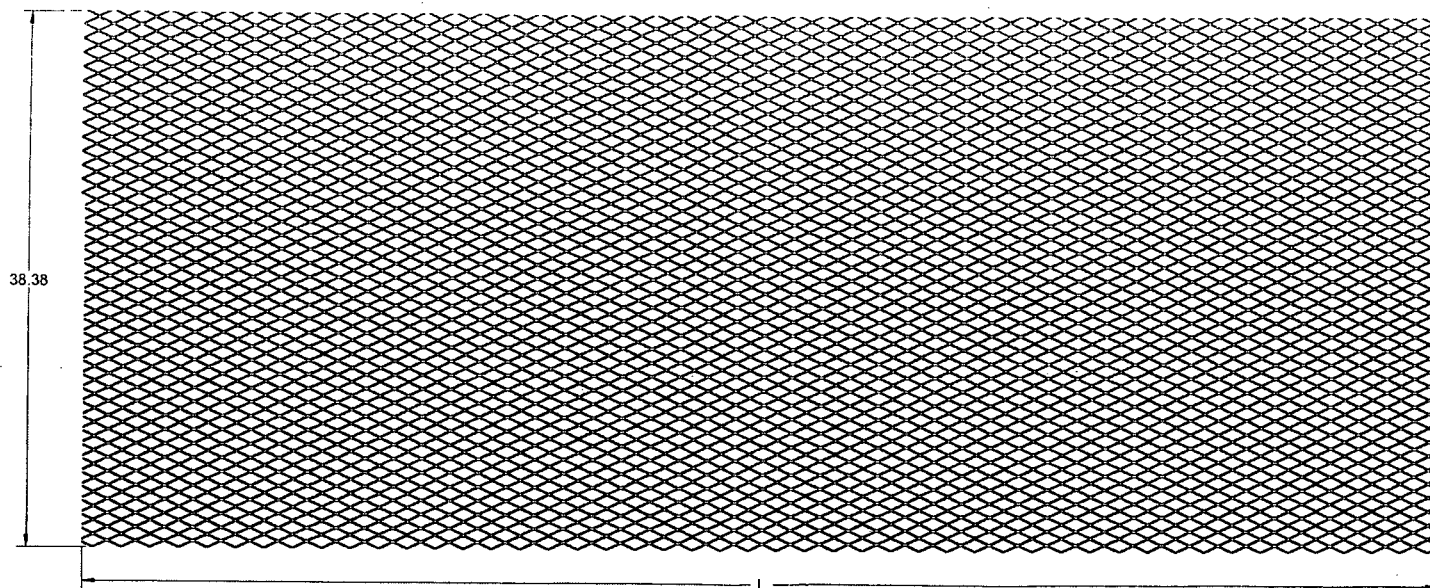
B	ADDED D3832-7/-9/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.05.17		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D3832** REV. B
SHEET 1 OF 3
TITLE **MESH (LID)** SCALE NTS

COPYRIGHT © 2008 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMBINED OR CONVEYED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

100042



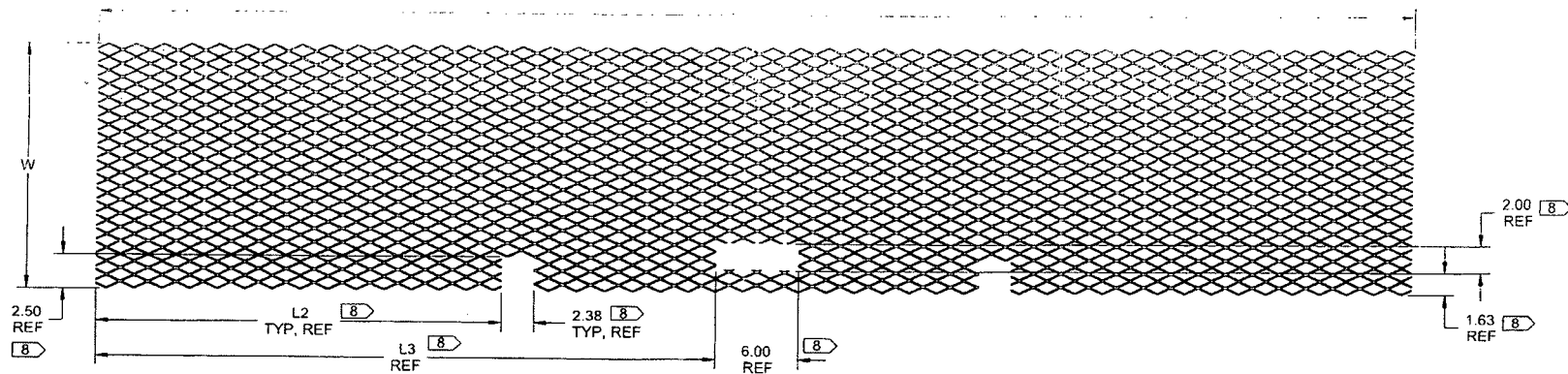
D3832-X MESH (BASE)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

RELEASED
2012-07-16

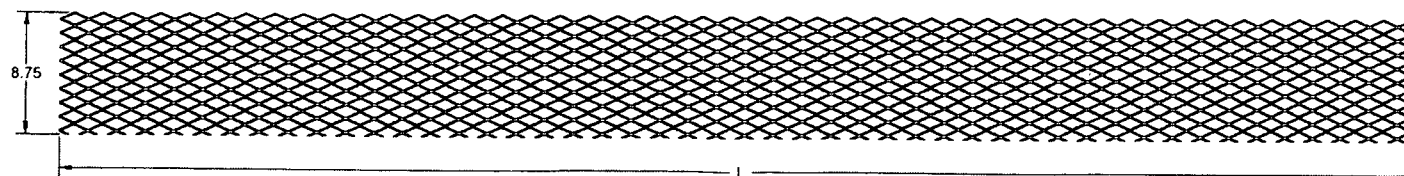
DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 2 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
DATE	12.05.17	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSES OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

100042



D3832-X MESH (LID)

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



D3832-X MESH (LID)

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASED
2012-07-16

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.	MESH (LID)	NTS	
DATE	12.05.17	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	